

ADOPTION NOTICE

SAE-AMS-S-5000, "STEEL, CHROME-NICKEL-MOLYBDENUM (E4340) BARS AND REFORGING STOCK", was adopted on 11-AUG-00 for use by the Department of Defense (DoD). Proposed changes by DoD activities must be submitted to the DoD Adopting Activity: Commander, Naval Air Warfare Center, Aircraft Division, Code 414100B120-3, Highway 547, Lakehurst, NJ 08733-5100. Copies of this document may be purchased from the Society of Automotive Engineers 400 Commonwealth Drive Warrendale, Pennsylvania, United States, 15096-0001. <http://www.sae.org/>

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Submitted for recognition as an American National Standard

Steel, Chrome-Nickel-Molybdenum (E4340) Bars and Reforging Stock

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1. SCOPE:

1.1 Scope:

This specification covers electric furnace steel bars and reforging stock of aircraft quality.

1.2 Classification:

1.2.1 Physical condition: Bars shall be furnished in one of the following physical conditions, as specified (see 6.2):

- (A) As forged
- (B) As rolled
- (C) Annealed
- (D) Normalized
- (E) Normalized and tempered
- (F) Hardened and tempered, 130,000 psi minimum yield strength

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1.2.2 Surface conditions: Bars shall be furnished in one of the following conditions, as specified (see 6.2):

- (1) Black, as forged or rolled
- (2) Pickled or blast cleaned
- (3) Rough turned
- (4) Cold drawn
- (5) Turned, ground, and polished
- (6) Turned and polished

1.3 Sizes and shapes:

Bars and reforging stock shall be furnished in the sizes and shapes specified (see 6.2).

2. APPLICABLE DOCUMENTS:

The following publications, of the issue in effect on date of invitation for bids or request for proposal, form a part of this specification to the extent specified herein.

2.1 SAE Publications:

Available from SAE, 400 Commonwealth Drive, Warrendale, PA 15096-0001.

AMS 2301 Aircraft Quality Steel Cleanliness, Magnetic Particle Inspection Procedure

2.2 U.S. Government Publications:

Available from DODSSP, Subscription Services Desk, Building 4D, 700 Robbins Avenue, Philadelphia, PA 19111-5094.

MIL-I-6868 Inspection Process, Magnetic Particle
MIL-I-8950 Inspection, Ultrasonic, Wrought Metals, Process for

FED-STD-151 Metals; Test Methods
FED-STD-183 Continuous Identification Marking of Iron and Steel Products

MIL-STD-163 Steel Mill Products, Preparation for Shipment and Storage